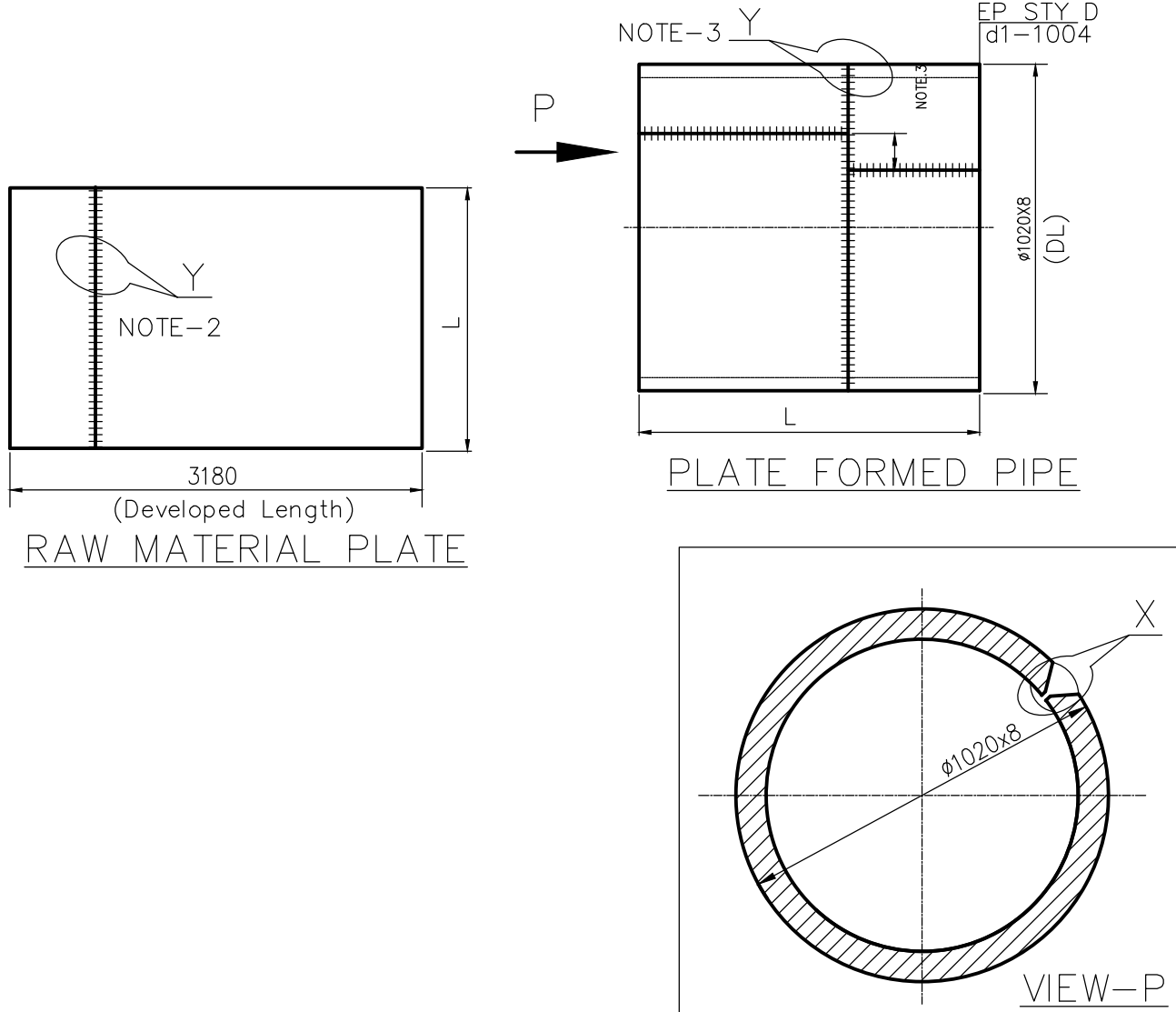


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FIRST ANGLE PROJECTION (ALL DIMENSIONS IN MILLIMETRES)

ALL DIMENSIONS ARE IN MILLIMETRES

2-80-655-16024
DRAWING No.



VAR. NO	LENGTH(L) mm	WEIGHT(KG)
01	659	131.567
02	10000	1996.473
03	1894	378.132
04	3272	653.245
05	892	178.085
06	649	129.570
07	2187	436.629
08	898	179.283
09	649	129.570
10	2177	434.631
11	1440	287.491
12	2250	449.205
13	6759	1349.414
14	495	98.76
15	12000	2394.699

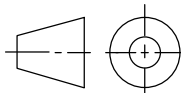


NOTES: -

- 1 WELDED PORTIONS SHALL HAVE A UNIFORMLY SMOOTH SURFACE FINISH WITHOUT BURRS, WELD SPATTER, CRACKS ETC. FULL PENETRATION OF WELDS TO BE ENSURED.
- 2 IF SINGLE PLATE OF GIVEN SIZE IS NOT AVAILABLE, THEN TWO PLATES (MAXIMUM) CAN BE JOINED TO BUILD UP THE DEVELOPED SIZE AND ROLLED AS SHOWN.
- 3 SUITABLE STAGGERING OF LONGITUDINAL WELD JOINTS IS TO BE DONE, IF PIPE LENGTH HAS TO BE BUILT UP.
- 4 WELD JOINTS ARE TO BE RADIOGRAPHED AS PER APPLICABLE QP.
- 5 SPIDER ARRANGEMENT HAS TO BE WELDED AT THE ENDS AFTER EDGE PREPARATION. REFER DWG.NO. 4-80-999-93078
- 6 FOR PIPE LESS THAN 2M, CIRCUMFERENTIAL JOINTS IS NOT ALLOWED.

REV 01	DATE 24.07.19	ALTERED	M.P.K
		APPROVED	TRINADH
ZONE	VARIANTS LENGTH ALTERED.		
	REVISION MARKED AS 		

--	--	PLATE PL.8x3180xL	2-80-655-16047		---	C	---	--
VAR NO.	ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO.	MATERIAL CODE	A	UNIT WT.	1
				VAR NO.	MATERIAL SPEC.	C	QTY.	

CUSTOMER		INDIAN OIL CORPORATION LIMITED (HALDIA)					BHEL CUSTOMER NO: 7419		
CONSULTANT		ENGINEERS INDIA LIMITED (EIL) NEW DELHI							
NAME OF PROJECT		BS-VI, HALDIA							
		BHARAT HEAVY ELECTRICALS LTD., PIPING CENTRE, CHENNAI 600 017			DRN	NAME M.P.K	SIGN —sd—	DATE 05.02.19	NO OF ITEMS
					CHD	TRINADH	—sd—	05.02.19	
					APPD	C.SARAVANAN	—sd—	05.02.19	
DEPT.	GRADE OF UN TOL. DIM		SCALE	WEIGHT (Kg).	REF TO ASSY / OLD DRG				ITEM No.
CODE	C/M/F								
TITLE PLATE FORMED PIPE OD1020X8 CS				CARD CODE U 01	DRAWING No. 2—80—655—16047				REV 01